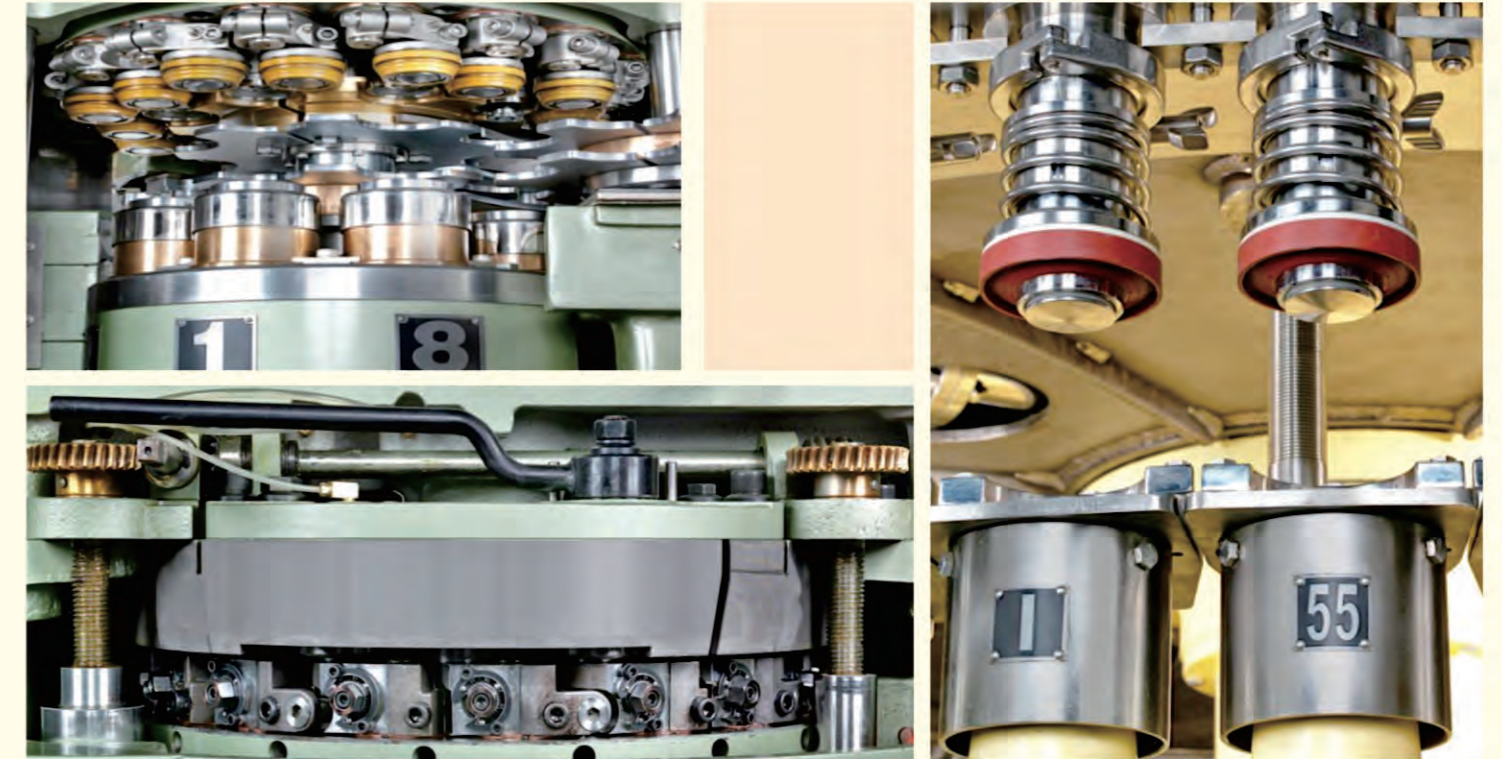
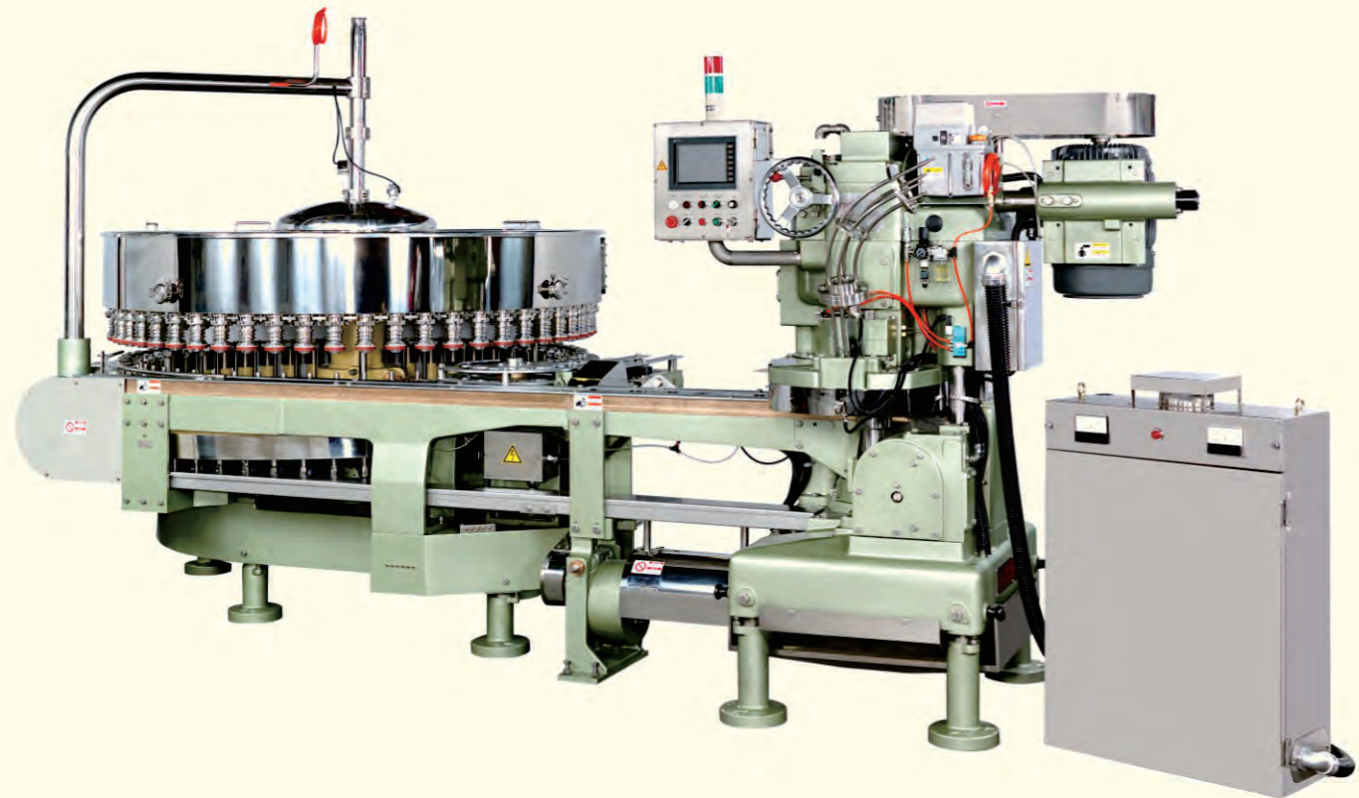


易拉罐灌装封口主机 CAN FILLING AND SEALING MACHINE



主要结构特点

- 电子温度显示配置，位于机组控制面板上，显示温度与实际温度 $\pm 1^{\circ}\text{C}$ 。
- 充填桶液位控制采用三点式高低位控制，装设强化玻璃液位观察镜。
- 充填桶液料温度低于灌装温度时，整机自动停机。
- 充填桶使用SUS316不锈钢材质。
- 充填头与液料接触部分采用SUS304不锈钢材料制作。
- 充填机组与封罐机具有安全保护装置，无盖、无罐或卡罐时自动停机。
- 机组机械部分除油脂须人工加油外，均自动化给油润滑。
- 机组电器采用变频控制，从0罐至所需罐数，可以自由调整。
- 卷封滚轮调整采用蜗杆调整螺丝设计，附设刻度尺，操作调整方便。
- 封罐机所有凸轮件均经硬化及轨道面精研磨处理。
- 一道、二道卷封滚轮表面经镀钛合金处理。
- 电器控制箱及机组所有安全防护罩均为SUS304不锈钢材质。

Main structural features

- The electronic temperature display configuration is located at the unit control panel. The difference between the displayed temperature and actual temperature is $\pm 1^{\circ}\text{C}$.
- The level control in the filling barrel adopts three-point type high and low level control, installed with liquid level sight glass made of tempered glass.
- When the temperature of liquid materials in the filling barrel is lower than the filling temperature, the machine will stop automatically.
- The filling barrel is made of SUS316 stainless steel.
- The parts in the filling head that contact the liquid materials are made of SUS304 stainless steel.
- The filling unit and the sealing machine are provided with the safety protection device. The machine will stop automatically in case of no cover, no can, or can blocking.
- Except that the grease needs to be added manually, automatic oiling and lubrication are realized at the mechanical part of the unit.
- The electrical appliances in the unit adopt variable frequency control unit. The number of cans from 0 to the required quantity can be freely adjusted.
- The rolling and sealing roller is designed with the worm adjusting screw for adjustment. It is provided with a scale, featured by convenient operation and adjustment.
- All cam members in the seamer are subject to hardening and track surface fine grinding.
- The surfaces of first and second rolling and sealing rollers are subject to titanium alloy plating.
- All protective covers of the electric control box and unit are made of SUS304 stainless steel.

技术参数 Technical parameters

充填头数 Numbe of filling heads	55
卷封头数 Numbe of rolling and sealing heads	8
适用管径 Applicable tube diameter(L)	202D-211D
适用罐高 Applicable can height(mm)	42-180
每分钟能刀 Capacity per minute(cpm)	up to 750
充填桶容量 Filling barrcl volumc(L)	280
充填公差 Filling tolerance(ml)	± 5
需要马力 Required horsepower(HP)	15
电眼感应 Electric eye sensor	OMRON
气压缸; 气压阀 Pneumatic cylinder/pneumatic valve	MINDMAN; MAC
润滑系统 Lubrication system	自动供油系统 Automatic oil feeding system
罐盖积盖槽长度 Can cover and cover groove length(M)	1.5 (不锈钢) Stainless steel
自动停机感应 Automatic stopping sensor	罐盖不足; 封罐机有无罐盖; 出入口异常 Insufficient can cover; can cover presence in the seamer; abnormal situation at the inlet and outlet
重新启动复归 Restart and reset	手动定位复原 Manual positioning and restoring
出口输送带积罐 Outlet conveyor belt can accumulation	选择开关模式, 控制以手动/自动方式 Selector switch mode, controlled in manual/automatic way
出口输送带缺罐 Outlet conveyor belt can shortage	选择开关模式, 控制以手动/自动方式 Selector switch mode, controlled in manual/automatic way
空气调理组 Air conditioning group	POSU 三点组合 Three-point combination
空气用最(公升/分) Air consumption (kg/min)	约 (About)8.5
气压 Air pressure(bar)	3~5
安装面积及高度 Installation area and_height(mm)	4800x2700x2700
进出罐高度 Incoming and outgoing can height(mm)	900
净重 (约) Weight(about)(kgs)	6800